

COMPONENT APPLICATION SHEET

ULTRAMAT - 18 - 1102



MACHINE	Ultramat CNC - Plain Wheelhead Production Cylindrical Grinder
COMPONENT	Spherical Bearing (External & Internal)
TOLERANCE	$\pm 0,005\text{mm}$ ($\pm 0.0002''$) Diameter & Spherical / Roundness Geometry
SIZE	44mm (1.732'')
MATERIAL	High Carbon Steel
OPERATION	Grind Sphere with ISO Formed External Grinding Wheel
STOCK REMOVAL	0.25mm (0.01'')