

COMPONENT APPLICATION SHEET

ULTRAMAT - 8 - 0602



MACHINE	Ultramat CNC - Plain Wheelhead Production Cylindrical Grinder
COMPONENT	Fuel Flow Valve
SIZE	Ø 10mm x 60mm (Ø 0.393" x 2.362") long
TOLERANCE	0,005mm (0.00019")
MATERIAL	Stainless Steel
OPERATION	Dress single sided facing wheel using standard dress cycle Plunge grind 2 - 8mm (0.314") diameters, Angle Shoulder grind 1 Seal Face.
STOCK REMOVAL	0,5mm (0.019") on Diameter 0,3mm (0.118") on Face